Narrow Band Gap Ternary Absorber Layer for Solar Cell for Small Business Enterprises in Equatorial Africa

Cliff Orori Mosiori*

Department of Mathematics and Physics, Technical University of Mombasa, Mombasa, KENYA

*Corresponding Contact: Email: corori@tum.ac.ke

ABSTRACT

According to recent studies, on the Daily nation newspaper, in Kenya of 6th January 2017 featured the story, the number of people doing the same thing in surrounding villages was so high that many of them had to leave their phones behind at the charging centre (for up to three days) before returning to pick them. To fight darkness, up to 80 percent of Africans depend on personal generators, candles and kerosene (paraffin) lamps to provide basic lighting. Let's not even talk about all the other things we desperately need electricity for - iron clothes, pump water, charge mobile phones etc. In this article, we shall focus on the types of solar cell materials that can be used to fabricate solar cell to be installed on roof tops to generate electricity used by individuals and households. Photovoltaic devices are used to convert solar radiation energy into electrical forms of energy for various uses. Current research is geared towards using thin films with wide band gaps to allow optimum penetration of radiation within the VIS - NIR region. Inorganic wide band gap, CdxZn1-xS thin films and narrow band gap, PbS thin films were optimized through chemical solution technique in this study. Wide band gap thin films of CdxZn1-xS were grown at about 82°C while those of narrow band gap thin films of PbS were grown at room temperature utilizing aqueous conditions. Their optical constants were investigated and found to be suitable for solar cells applications.

Key words

Solar cell, small business enterprise, energy demand, CdxZn1-xS, Band gap, resistivity, Open Voltage, VIS - NIR region

2/24/2017 Source of Support: None,	No Conflict of Interest: Declared
This article is is licensed under a Creative Commons Attribution-NonCommercial 4.0 International Li Attribution-NonCommercial (CC BY-NC) license lets others remix, tweak, and build upon work r and although the new works must also acknowledge & be non-commercial.	cense. Non-commercially, EY NC

INTRODUCTION

It's important that entrepreneurs get right factors that drive the demand for solar energy in Africa. Many village markets in Africa are so remote and it would take decades for electricity to come by. African governments do not consider a priority to connect small towns and villages

though they have a huge demand for electricity. Mobile phones, which have been widely successful in Africa, have changed the profile of power consumption in Africa. The mobile phone connectivity is forcing millions of poor Africans to look elsewhere for power to charge their phones. It's now clear that more people in African now depend on mobile phones to contact relatives, obtain information about farm product prices, and make/receive small money transfers. What African small entrepreneurs and especially those in rural areas, villages and towns needs now is an alternative that is cheap, easy to deploy, decentralized and effective enough to provide electricity to millions of people in the shortest possible time. The cheapest available source is the solar power. It has a potential to satisfy all these requirements. Since most parts of Africa sits on or at or along the earth's equator, the sun's radiation reaches many parts of the continent including the remotest parts - villages, mountain tops, anywhere and everywhere, solar cell technology forms a core priority to solving the energy demand that Africa requires. Despite all the good things said about solar power, it has not spread as fast as expected because of its cost but also due to unprecedented research into alternative solar cell materials. The high upfront cost of solar equipment has made it difficult to compete against other sources of power has motivated the investigation of new materials to design portable solar cells for local use. Investing in solar energy may have a lot of benefits and save lots of money in the long term, but many African families can simply not afford the high initial capital.

Inorganic thin films intended for applications photovoltaic devices are rare. This is because of their structure, inter-band transitions and other optical properties are difficult to maximize when intended for solar radiation harvesting so as to provide enough energy. These thin films have activities that take place when electrons transit between energy bands (Chapin, and Pearson, 1954) that are difficult to modify for harvesting solar radiation. Thin film nanotechnology for solar cell has made several attempts to fabricate cheap photovoltaic cells so as to produce power for homes, small commercial uses or electric current (Schroder, 1998) with little success. They all work on the concept that a solar cell absorbs photons from the sun and convert them directly or indirectly into electricity. This means that they must have an absorber layer which has a majority hole carriers and a window layer that has a majority electron carriers and allow maximum radiation to penetrate it. Many researchers have devoted their efforts to solution technique because it is a non-expensive method for thin film preparation. Doping CdS thin films to produce ternary thin film derivatives using inorganic elemental dopants like boron (Khallaf et al., 2009), indium (Shadia et al., 2008), zinc (mosiori et al., 2014) arsenide and chlorine (Amanullah et al., 2005) has produced thin films properties suitable for use as window layers. Out of all these attempts, doping using elemental zinc ions is gaining prominence as a good candidate for wide band gap materials for solar cells.

THEORY

Optical Properties

It is generally agreed that the refractive index (n) of a thin film can be calculated using the equation proposed by Ravindra *et al.* (2006) as;

$$\mathbf{n} = \left[\frac{1+R^{1/2}}{1-R^{1/2}} \right]$$

while optical refractive index (n) and energy band gap (E₈) related as;

$$n = 4.08 - 0.62E_g$$

Dielectric constants are used to describe any losses caused by optical conductivity (σ) in thin films where real and imaginary parts of the dielectric constant are given by;

(1)

(2)

Engineering International, Volume 5, No 1(2017)	ISSN 2409-3
$\epsilon_{\rm c} = \epsilon_{\rm r} + \epsilon_{\rm i}$	(3)
and they were estimated using the relations;	
$\epsilon_1 = n^2 - k^2$	(4)
$\epsilon_2 = 2nk$	(5)
The absorption coefficient (α) can be calculated using the equation;	
$\alpha = 2.303 \text{A/d}$	(6)

where α is the absorbance coefficient value at a particular wavelength (λ) and is the thickness(*d*) of the semiconductor film. Extinction coefficient is calculated using the relation;

$$\mathbf{k} = \alpha \lambda / 4\pi \tag{7}$$

Electrical Properties

One of the techniques used for measuring resistivity is the Four- Point Probe. Current is passed thought the outer two probes and the potential developed across the inner two probes and it is measured through any of the other five combinations of current and voltage probes can in principle be used to give resistivity as:

$$\rho = \frac{2\pi SI}{V} = \frac{E}{J} = \frac{1}{\sigma} = R\frac{A}{l}$$
(8)

where *S* is the probe spacing in centimeters end $S_1 = S_2 = S_3$ where the SI unit is ohm meter. Electrical resistivity, ρ , is a measure of how strongly a material opposes the flow of electric current while e lectrical conductivity, σ , or specific conductance is the reciprocal quantity, and measures a material's ability to conduct an electric current with SI unit of siemens per meter (S·m⁻¹). Many resistors, semiconductors and conductors have a uniform cross section with a uniform flow of electric current and are made of one material. The resistance of a given sample will increase with the length, but decrease with greater cross-sectional area. Resistance is measured in ohms.

Solar Cell Properties

Solar cells are known to absorb photons randomly to generate electron-hole pairs which form the source of dark current (Collavini, et al., 2015). The resulting current density, j_e can be expressed as;

$$j_e(V) = J_o[\exp(\frac{qV}{k_B T}) - 1]$$
⁽⁹⁾

where k_B = Boltzmann constant and T = Kelvin temperature. Under thermal equilibrium condition, the dark current, J_0 can be formulated as;

$$J_{o} = q \int_{o}^{\alpha} a(\lambda, W) \frac{\Gamma_{0}(\lambda)\lambda}{hc_{0}} \,\partial\lambda \tag{10}$$

where the sun spectrum Γ is replaced by the black-body emission spectrum of solar cell, Γ_0 . For perovskite solar cells, the Shockley-Read-Hall recombination (Filipič, et al., 2015) gives a non-radiative current, *J*_t as;

$$J_{t}(V) = q\gamma\eta_{i}W\exp(\frac{0.5qV}{k_{B}T})$$
(11)

where, γ = monomolecular recombination rate, η_i = intrinsic carrier density, W = cell thickness.

EXPERIMENTAL DETAILS

Preparation of substrates

Microscope research glass slides were used as substrates. They were degreased in hydrochloric acid, washed with detergent, rinsed in distilled water and dried in air.

Chemicals and Reagents

Cadmium nitrate, ammonium nitrate, thiuorea, de-ionized water, NH₄OH (29.4%) and other required chemicals were purchased. Some were used as they were bought while others were prepared a few minutes before use to have minimum decomposition taking place. Solutions were prepared from analytical grade chemicals.

Growth Procedures

- **Growth of Wide Band gap thin film layer:** Cadimium zinc sulphide thin films were chosen as a wide band gap layer. Precursor solutions of concentrations of 0.038 M cadmium nitrate, 0.076 M ammonium nitrate, and 0.076 M thiuorea were prepared in de-ionized water. Small amounts of 25 ml of the each solution was taken into a separate beaker and topped up to 100 ml using de-ionized water, heated to about 82° C and by using a burette, dilute NH₄OH was added drop-wise to maintain a pH of about 9. Varying concentrations of zinc nitrate solutions so as to vary zinc ions from 1.0 - 0.6 according the chemical formula, Cd_xZn_{1-x}S. Glass slide substrates were inserted suspended vertically from synthetic foam which covered the beakers containing the bath solution for about 25 minutes, taken out, cleaned and kept for characterization.
- **Growth of Narrow Band gap thin film layer:** Lead sulphide thin films were chosen as a narrow band gap layer. Growth was done by sequential additions of solution of 5 ml of 0.5 M lead nitrate as a source of Pb⁺² ions, 5 ml of 2 M sodium hydroxide as source of alkaline medium, 6 ml of 1 M thiourea as source of S² and 2 ml of 1 M tri-ethanolamine as a complexing agent. Lead ions of varying concentration from 0.3M to 0.7M at intervals of 0.1M were prepared to optimize the thin films in which 5ml of lead nitrate poured into a 100ml beaker followed by 5ml of 2M sodium hydroxide and the mixture was thoroughly stirred using an electric stirrer to obtain a milky solution. This was followed by adding 6ml of 1M thiourea followed immediately by 2ml of 1M tri-ethanolamine while stirring and a substrate was inserted vertically at room temperature for 120 minutes.
- **Fabrication of the Solar Cell:** An optimized wideband layer with a band gap of 2.72 eV and having the highest transmittance with lowest refractive index, lowest absorption and extinction coefficient was chosen. An optimized narrow band gap thin film with lowest refractive index, lowest transmittance and high absorption and extinction coefficients was equally chosen. Silver paste was used as the ohmic contact.

Characterization of thin films layers

Optical properties: The resultant PbS thin films were homogeneous, well adhered to the substrate and specularly reflecting. Cd_xZn_{1-x}S films were smooth, uniform, adherent, bright yellow orange in colour where the yellowness decreased with increasing zinc

content. Reflection and transmission spectra were measured at room temperature in the spectral range of 260–2000 nm (4.54 –1.08 eV) using NIR-VIS IR spectrophotometer DUC 3700 instrument at ambient temperature.

Electrical properties: Electrical properties were studied using a four point probe connected to Kethley 2400 source meter interfaced with a computer using Labview program at ambient temperature.

Characterization of the Solar Cell

A solar simulator in the VIS-NIR region was used to measure the solar cell's I-V characteristics.

RESULTS AND DISCUSSIONS

Growth Mechanisms

Many nano-chemical researchers in thin films suggest that the reaction mechanism for the formation of CdS through this growth method is as shown in eq. 12 to eq. 15. Cadmium salts in the presence of ammonium hydroxide solution form the complex compounds in the steps shown by eq. 12 - 15.

$$NH_{3(aq)} + H_2O_{(l)} \Longrightarrow NH_4^{+} + OH^-$$
(12)

$$Cd(NO_4)_2 + 4(NH_3) \Longrightarrow Cd(NH_3)_4 [NO_3]_2$$
(13a)

$$Zn(NO_4)_2 + 4(NH_3) \Longrightarrow \left[Zn(NH_3)_4[NO_3]_2\right]$$
(13b)

$$Cd(NH_3)_4^{2+} \Longrightarrow Cd^{2+} + 4NH_3 \tag{14a}$$

$$Zn(NH_3)_4^{2+} \Longrightarrow Zn^{2+} + 4NH_3 \tag{14b}$$

$$Cd(OH)_2 \implies Cd^{2+} + 2OH^- \tag{15a}$$

$$Zn(OH)_2 \implies Zn^{2+} + 2(OH)^-$$
(15b)

Thiourea is a sulphide-ion source in an alkaline medium where the sulphide ions are released slowly as shown in eq. 16 and eq. 17;

$$(NH_2)_2 CS + 3OH \Longrightarrow NH_3 + CO_3^{-2} + S$$
⁽¹⁶⁾

$$SH^- + OH^- \Longrightarrow S^{-2} + H_2O \tag{17}$$

$$xCd^{+2} + (1-x)Zn^{+2} + S^{-2} \Longrightarrow Cd_xZn_{(1-x)}S$$
 (18)

Hence the cadmium ions (Cd^{+2}) react with sulphide (S^{-2}) ions and zinc ions (Zn^{+2}) to form $Cd_xZn_{1-x}S$ precipitate which in turn produces the thin film under slow reaction mechanism as shown in equations eq. 3, eq. 4 and eq. 6. Therefore, the reactions expressed by eq. 12 to eq. 18 are interrelated in which ammonium ions affects cadmium ions Cd^{+2} , the precipitation of cadmium hydroxide $[Cd(OH)_2]$, forming tetra-ammine-cadmium complex ions $[Cd(NH_3)_2^{+2}]$.

The resistivity of PbS was $9.171 \times 10^3 \Omega$ -cm and decreased to $6.78 \times 10^3 \Omega$ -cm but thereafter increased almost linear to $1.26 \times 10^4 \Omega$ -cm at 0.7M PbS which translates to an electrical conductivity range of $1.09 - 0.79 \times 10^{-5}$ S-cm⁻¹ as shown in figure 1. This observation was attributed to the large levels of scattering centres due to amorphous nature of the films as lead concentration increases (Kumar and Sankaranayanan, (2009); Kasim *et al.* 2008),. Amorphous thin films have higher concentration of scattering centres (Saliha, (2009); Vidhya, and Velumeni, (2009).



Figure 1: Graph of resistivity against concentration of PbS films

Electrical Properties of Narrow Band Gap layer

The electrical resistivity of Cd_xZn_{1-x}S increased with increase of Zn ions from $1.09 \times 10^2 \Omega$ cm to $1.36 \times 10^2 \Omega$ -cm shown in figure 2. Zn impurities caused more scattering centres. This caused a reduced the mean free path and this was attributed to increase in scattering at the grain boundaries in addition to the normal bulk scattering centres present.



Figure 2: Optical properties of CdxZn1-xS

Therefore the motion of charge carriers through the thin film grains suffer extra scattering at the grain boundaries. The Zn impurity dopant caused the tuning of the electrical properties. This observation was similar to those observed by Vidhya and Velumani, (2009) and by Song *et al.* 2006.

Optical Properties of Wide Band Gap layer

Zn impurities were observed to reduce reflectance and absorbance and increase transmittance within the visible and infrared range. This decrease in refractive index decreased was attributed to the colour of the films observed that varied with change in concentration. Its band gap can be tailored to vary from 2.43 eV to 3.32 eV depending on its constituents and preparation techniques. However, these films formed high quality wide bandgap layer properties (Kumar and Sankaranayanan, (2009), Kasim *et al.* (2008), Saliha, (2009), Vidhya and Velumeni, (2009) with transmittances of 90%, 80%, 79% and 65% respectively in the wavelength range of 300 – 1200 nm.





Optical Properties of Narrow Band Gap layer

Lead sulphide thin films had their energy gap consistently at 0.41 eV. That band gap is below the optimum theoretical band gap for maximum absorber material of about 1.5 eV (Popa *et al.*, 2006), used to fabricate solar cells.

Wide Band gap Layer/ Narrow Band Gap Absorber layer Solar cell

The addition of Zn onto CdS was intended to enhance open-circuit voltage (V_{∞}) and short-circuits current (I_{sc}) in hetero-junction devices by widening the band gap.

Voltage [V]	Current [A]	Power [w]
0.00	0.031	0.0
0.05	0.031	0.00155
0.10	0.031	0.0031
0.15	0.031	0.00465
0.20	0.030	0.006
0.25	0.028	0.007
0.27	0.027	0.00729
0.29	0.026	0.00754
0.31	0.023	0.00713
0.33	0.020	0.0066
0.35	0.015	0.00525
0.36	0.010	0.0036
0.37	0.001	0.00037

Table 2: Variation of current against voltage in Band Gap/Narrow band gap layer as measured by solar simulator.

The result was a decrease in window absorption losses due to an enhanced wide band gap. Solar simulator was used to determine the cell's I-V characteristics. The experimental I-V characteristics results were tabulated in table 2 and figure 3, figure 4 and figure 5 illustrates current/or and power variation with voltage while table 3 displays of the solar cell parameters. As observed (from table 3 and figures 3, 4 and 5), the solar cell fabricated had a short circuit current, $I_{sc} = 0.031$ A, open voltage, $V_{oc} = 0.37V$, a fill factor, ff = 0.66 or 66 % and an efficiency, $\eta = 0.9$. since fill factor of a solar cell is a measure of the quality of a cell, a large fill factor of 1 is desirable and it corresponds to I-V sweep that is more square-like where typical fill factors ranges from 0.50 to 0.82 (50 % - 82%).

Cell parameters	Value of parameter/unit
Isc	0.031 A
Voc	0.37 V
V _{max}	0.29 V
Imax	0.026 A
Pmax	0.00754 W
ff	0.66
η	0.9

Table 3: Band Gap/Narrow band gap layer solar cell parameters



Figure 4: I-V curve characteristics of Band Gap/Narrow band gap layer solar cell





CONCLUSIONS

Small-scale solar energy can provide millions of people with a first step on the energy ladder. But it cannot in the medium term fill the energy void left by large-scale utilities. African governments must aim for an annual growth rate in power generation of 10% a year for the next two decades – about five times current levels. Countries such as Ethiopia, Kenya and Rwanda have demonstrated this is possible. Wide band gap and narrow band thin films were grown by chemical bath technique and characterized. They were successfully used to fabricate a solar cell with a short circuit current, Isc = 0.031 A, open voltage, $V_{oc} = 0.37$ V, an efficiency, $\eta = 0.9$ and a fill factor, ff = 0.66 or 66 %. Considering the square-like nature of the I-V curve and a fill factor of 0.66, it was concluded that the cell formed a good *p*-*n* junction for solar cells.

ACKNOWLEDGMENT

The authors acknowledge the facilitation done by the Department of Mathematics and Physics of Technical University of Mombasa where this study was carried out, the Department of Physics of Kenyatta University that provided the Kethley 2400 source meter interfaced with a computer using Labview program and the Department of Material Science University of Nairobi, Chiromo Campus for granting us permission to use the UV-VIS-NIR spectrophotometer 3700 for optical measurement and the Solar Simulator for solar cell parameter measurements.

REFERENCES

- Amusan, J., Fajinmi, G. and Sasusi, Y. (2007). Deposition time dependence on absorptivity of chemically deposited lead sulphide thin films. Research Journal of Applied Sciences, 9: 931-937.
- Bacaksi, E. and Cevik, U. (2006). K-shell fluorescence yield of Cd and Zn in Cd_{1-x}Zn_xS thin films on the structural, optical and electrical properties of MW-CBD CdZnS thin films. American Journal of Nanotechnology, **123**: 1-5
- Chouldrury, N. and Sarma, K. (2008). *Structural characterization of nanocrystralline PbS thin films: synthesised by CBD method*. Indian J. of Pure and Appl. Phys, **46**: 261-265.
- Dzhafarov, T., Ougul, F. and Karabay, I. (2006). Formation of CdZnS thin films by Zn diffusion. J. Phy. D: Appl. Phy. **39**: 3221-3225
- Eshafie I. and Ekpunobi, A. (2004). *Optical properties and band offsets of CdS/PbS superlattice*. The Pacific Journal of Science and Technology, **11**: 404-407.
- Gaewdang, N., Gaewdang, T. and Lipar, W. (2004). Some characterization of chemical bath codeposited CdS/ZnS thin films. Technical Digest Inter. PVSEC, 14: 124-126
- Ghamsari, M. and Khosravi, A. (2005). *The influence of hydrazine hydrate in the preparation of lead sulphide thin film.* Iranian J. of Sci. & Technology, **29:** 151-162.
- Journal of Science and Technology, 8: 155-161
- Kasim, U., Narayanan H.and Anthony, O. (2008). *Optimization of process parameters of chemical bath deposition of Cd1-xZnxS thin films*. Leonardo Journal of Sciences, **12:** 111-120.
- Kumar, T. and Sankaranarayanan, S. (2009). Growth and characterization of CdZnS thin films by short duration microwave assisted chemical bath deposition technique. Chalcogenide Letters, 6: 555-562
- Mosiori, Cliff Orori; Njororge, Walter Kamande; Okumu, John (2014); Optical and Electrical Properties of PbS Thin Films Grown by Chemically Bath Deposition [CBD] at Different Lead Concentrations,- International Journal of Advanced Research in Physical Science (IJARPS) Vol. 1, Issue 1, pp 25 – 32.

- Mosiori, Cliff Orori (2013); Effect of Dielectric Constant on Energy Losses in Lead Sulphide Thin films grown by Solution method at room temperature - International Journal of Physical Sciences - ISSN 1992 - 1950, Vol. 8 (34), pp. 1716 – 1721.
- Mosiori, Cliff Orori, Njoroge, Walter N. and Okumu, John (2014), *Electrical and optical characterization of CdxZn1-xS thin films deposited by chemical bath deposition in alkaline conditions;* Direct Research Journal of Chemistry and Material Science (DRCMS) Vol.2 (1), pp. 13-20, ISSN 2354-4163
- Mulik, R., Pawar, S., More, P., Pawar, A. and Patil, V. (2010). *Nanocrystalline PbS thin films: synthesis, microstructural and optoelectronic properties.* Scholars Research Library, **2**: 1-6.
- Osherov, A., makai, J., Balasz, J., Horvath, Z., Gutman, N., Amir, S. and Golan, Y. (2010). Tunability of optical band edge in thin PbS films chemically deposited on GaAs (100). Journal of Condensed Matter, 22: 1-7.
- Oztas, M. and Bedir, M. (2005). Some Properties of Cd1-xZnxS and Cd1-xZnxS(In) Thin Films Prepared by Pyrolytic Spray Technique. Journal of Applied Sciences, 4: 534-537.
- Patil, R., Lisca, M., Stancu, V., Buda, M., Pentia, E. and Botila, A. (2006); Crystalline size effect in PbS thin films grown on glass substrates by chemical bath deposition. Journal of Optoelectronics and Advanced materials, 1: 43-45.
- Pentia, E., Pintilie, L., Matei, I., Botila, T. and Ozbay, E. (2001). *Chemical prepared nanocrysalline PbS thin films.* Journal of Optoelectronics and Advanced Materials, 3:525 – 530.
- Popa, B., Ray, S. and Barma, A. (2006). Properties of chemically deposited PbS thin films. Jorn. of Appl. Physi. 21: 43-45.
- Popescu, V., Jumate, N., Popescu, G., Moldovan, M. and Prejmeriean, C. (2010). Studies of some electrical and photoelectrical properties of PbS films obtained by sono-chemical methods. Chalcogenide Letters, 7: 95-100.
- Ravindran, N., Ganapathy, P. and Choi, J. (2006). Energy gap refractive index relations in semiconductors – An overview. Elsevier Thin Solid Films: Infrared Physics & Techn. 50: 21-79
- Saliha, I., Muhsin, Z., Yasemin, C. and Mujdat, C. (2009). *Optical characterization of the CdZn*(*S*₁₋ *sSex*)² *thin films deposited by spray pyrolysis method*. Optica Applicata, XXXVI: 1-9.
- Seghaier, S., Kamoun, N., Brini, R. and Amara, A. (2006). Structural and optical properties of PbS thin films deposited by chemical bath deposition. Elsevier Materials, Chem. & Physics, 97: 71-80.
- Song, J., R. Thapa, R., Maity, K. and Chattopadhyay K (2005). Optical and dielectric properties of PVA capped nanocrystalline PbS thin films synthesized by chemical bath deposition Thin Solid Films, 211: 14–21
- Ubale, A., Junghare, A., Wadibhasme, N., Darypurkar, A., Mankar, R. and Sangawar, V. (2007). Thickness Dependent Structural, Electrical and Optical Properties of Chemically Deposited Nanopartical PbS Thin Films. Turk. J. Phys., 31: 279 – 286.
- Valenzuela, J., J'auregui, R., Ram'ırez-Bon, A., Mendoza-Galva'n, M. and Sotelo-Lerma, A. (2003). Optical properties of PbS thin films chemically deposited at different temperatures. Thin Solid Films, 441: 104–110.
- Vidhya, Y., and Velumin, A. (2009). Electrical characterization of chemically deposited thin films under magnetic field. Phys. Stat. Sol. 167: 143-151

--0--

ISSN: 2409-3629

Online Archive Link: https://abc.us.org/ojs/index.php/ei/issue/archive